



an **imdex** limited company

AMC Aus-Dex

Chemwatch Material Safety Data Sheet

Issue Date: 9-Feb-2010

XC9317TC

Hazard Alert Code: MODERATE

CHEMWATCH 8706-23

Version No:5

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Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

AMC Aus-Dex

PRODUCT USE

Drilling fluid additive, filtrate reducer.

SUPPLIER

Company: AMC

Address:

5 Pitino Court

Osborne Park

WA, 6017

Australia

Telephone: +61 8 9445 4000

Emergency Tel: **+61 400 966 951**

Fax: +61 8 9445 4040

Company: AMC

Address:

PO Box 1141

Osborne Park

WA, 6916

Australia

Telephone: +61 8 9445 4000

Emergency Tel: **+61 400 966 951**

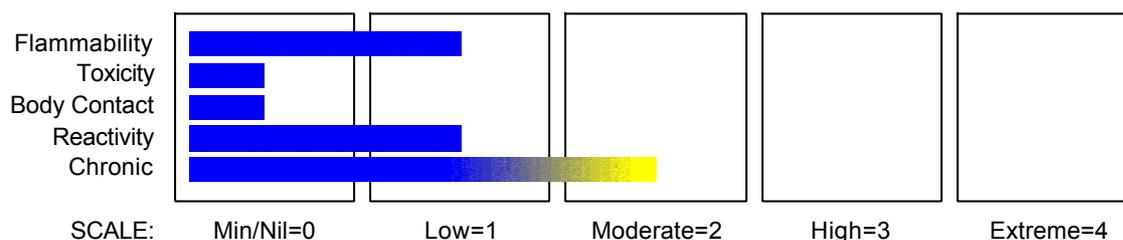
Fax: +61 8 9445 4040

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

CHEMWATCH HAZARD RATINGS



RISK

•None under normal operating conditions.

SAFETY

•None under normal operating conditions.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
starch	9005-25-8	100

continued...

Section 4 - FIRST AID MEASURES

SWALLOWED

- Immediately give a glass of water.
- First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - Seek medical attention without delay; if pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
 - Immediately remove all contaminated clothing, including footwear.
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

- If dust is inhaled, remove from contaminated area.
- Encourage patient to blow nose to ensure clear passage of breathing.
- If irritation or discomfort persists seek medical attention.

NOTES TO PHYSICIAN

- Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use water delivered as a fine spray to control fire and cool adjacent area.

FIRE/EXPLOSION HAZARD

- Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions.
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds.; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.
- In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL).are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC)
- A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO₂), other pyrolysis products typical of burning organic material.

May emit clouds of acrid smoke.

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Section 5 - FIRE FIGHTING MEASURES

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

HAZCHEM

None

PERSONAL PROTECTION

Glasses:
 Chemical goggles.

Respirator:
 Particulate

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Clean up all spills immediately.
- Avoid breathing dust and contact with skin and eyes.
- Wear protective clothing, gloves, safety glasses and dust respirator.
- Use dry clean up procedures and avoid generating dust.

MAJOR SPILLS

- Moderate hazard.
- CAUTION: Advise personnel in area.
- Alert Emergency Services and tell them location and nature of hazard.
- Control personal contact by wearing protective clothing.
- Prevent, by any means available, spillage from entering drains or water courses.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

SUITABLE CONTAINER

- Polyethylene or polypropylene container.
 - Check all containers are clearly labelled and free from leaks.
- 25 kg multi-walled paper bags or 15 kg plastic pails.

STORAGE INCOMPATIBILITY

- Avoid reaction with oxidising agents, acids.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
_____	_____	_____	_____	_____	_____	_____	_____	_____	_____

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
Australia Exposure Standards	starch (Starch (a))		10						(see Chapter 14)

PERSONAL PROTECTION



RESPIRATOR

•Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

■ Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- nitrile rubber
- butyl rubber
- fluorocarbon

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity.

OTHER

- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Off-white odourless powder; soluble in water at ambient temperatures.

PHYSICAL PROPERTIES

Mixes with water.

State	Divided Solid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Applicable
Boiling Range (°C)	Not Applicable	Solubility in water (g/L)	Miscible
Flash Point (°C)	>125	pH (1% solution)	Not Available
Decomposition Temp (°C)	Not Available	pH (as supplied)	4.0- 6.0
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Not Applicable
Upper Explosive Limit (%)	Not Available	Specific Gravity (water=1)	1.52
Lower Explosive Limit (%)	Not Available	Relative Vapour Density (air=1)	Not Applicable
Volatile Component (%vol)	Not Applicable	Evaporation Rate	Not Applicable

Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
 - Product is considered stable.
 - Hazardous polymerisation will not occur.
- For incompatible materials - refer to Section 7 - Handling and Storage.*

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

- Generally not applicable.

CHRONIC HEALTH EFFECTS

- Generally not applicable.

TOXICITY AND IRRITATION

AMC AUS-DEX:

- Not available. Refer to individual constituents.

STARCH:

- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Intraperitoneal (Mouse) LD50: 6600 mg/kg

- The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis.

IRRITATION

Skin (human): 0.3 mg/3d- I Mild

Section 12 - ECOLOGICAL INFORMATION

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

Ecotoxicity

Ingredient

Persistence:
Water/Soil

Persistence: Air

Bioaccumulation

Mobility

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Section 12 - ECOLOGICAL INFORMATION

AMC Aus- Dex	No Data Available	No Data Available	
starch	No Data Available	No Data Available	LOW

Section 13 - DISPOSAL CONSIDERATIONS

- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material)
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE None

REGULATIONS

Regulations for ingredients

starch (CAS: 9005-25-8) is found on the following regulatory lists;

"Australia Exposure Standards", "Australia Inventory of Chemical Substances (AICS)", "International Fragrance Association (IFRA) Survey: Transparency List"

No data for AMC Aus-Dex (CW: 8706-23)

Section 16 - OTHER INFORMATION

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:
www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

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Section 16 - OTHER INFORMATION

This is the end of the MSDS.

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Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

AMC Barite

PRODUCT USE

Drilling fluids compound weighting material.

SUPPLIER

Company: AMC

Address:

5 Pitino Court

Osborne Park

WA, 6017

Australia

Telephone: +61 8 9445 4000

Emergency Tel:1800 039 008 or +61 3 9573 3112

Emergency Tel:+800 2436 2255 +613 9573 3112

Fax: +61 8 9445 4040

Company: AMC

Address:

PO Box 1141

Osborne Park

WA, 6916

Australia

Telephone: +61 8 9445 4000

Emergency Tel:1800 039 008

Emergency Tel:+800 24 36 22 55

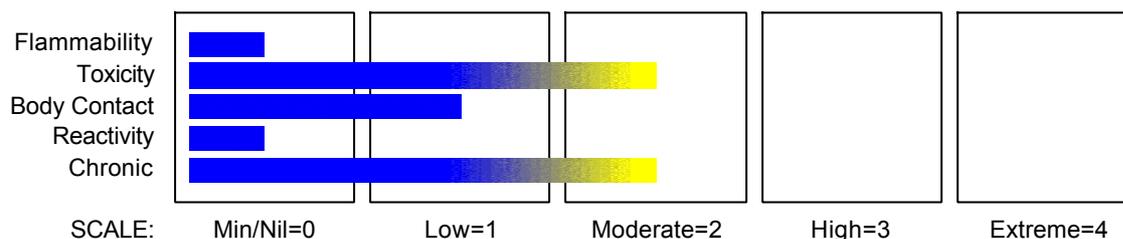
Fax: +61 8 9445 4040

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

CHEMWATCH HAZARD RATINGS



RISK

- Harmful: danger of serious damage to health by prolonged exposure through inhalation.
- Inhalation may produce health damage*.

SAFETY

- Do not breathe dust.
- Avoid contact with skin.

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Section 2 - HAZARDS IDENTIFICATION

- Cumulative effects may result following exposure*.
- May produce discomfort of the respiratory system*.

* (limited evidence).

- Wear suitable protective clothing.
- Wear suitable gloves.
- Use only in well ventilated areas.
- Keep container in a well ventilated place.
- To clean the floor and all objects contaminated by this material, use water and detergent.
- Keep away from food, drink and animal feeding stuffs.
- If swallowed, IMMEDIATELY contact Doctor or Poisons Information Centre. (show this container or label).

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
barium sulfate	7727-43-7	95
silica crystalline - quartz	14808-60-7	5

Section 4 - FIRST AID MEASURES

SWALLOWED

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If dust is inhaled, remove from contaminated area.
- Encourage patient to blow nose to ensure clear breathing passages.
- Ask patient to rinse mouth with water but to not drink water.

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Section 4 - FIRST AID MEASURES

- Seek immediate medical attention.

NOTES TO PHYSICIAN

Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.
- DO NOT approach containers suspected to be hot.
- Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

FIRE/EXPLOSION HAZARD

- Non combustible.
 - Not considered a significant fire risk, however containers may burn.
- Decomposition may produce toxic fumes of: sulfur oxides (SO_x).

FIRE INCOMPATIBILITY

- None known.

HAZCHEM

None

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Use dry clean up procedures and avoid generating dust.
- Place in a suitable, labelled container for waste disposal.

MAJOR SPILLS

Moderate hazard.

- CAUTION: Advise personnel in area.
- Alert Emergency Services and tell them location and nature of hazard.
- Control personal contact by wearing protective clothing.
- Prevent, by any means available, spillage from entering drains or water courses.
- Recover product wherever possible.
- IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic

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Section 6 - ACCIDENTAL RELEASE MEASURES

bags or other containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal.

- ALWAYS: Wash area down with large amounts of water and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this MSDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.

SUITABLE CONTAINER

- Glass container is suitable for laboratory quantities.
- Polyethylene or polypropylene container.
- Check all containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY

None known.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this MSDS.

SAFE STORAGE WITH OTHER CLASSIFIED CHEMICALS



+: May be stored together

O: May be stored together with specific preventions

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Section 7 - HANDLING AND STORAGE

X: *Must not be stored together*

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

Source	Material	TWA ppm	TWA mg/m ³	STEL ppm	STEL mg/m ³	Peak ppm	Peak mg/m ³	TWA F/CC	Notes
Australia Exposure Standards	barium sulfate (Barium sulphate (a))		10						(see Chapter 14)
Australia Exposure Standards	silica crystalline - quartz (Silica - Crystalline Quartz)		0.1						(see Chapter 14)

EMERGENCY EXPOSURE LIMITS

Material	Revised IDLH Value (mg/m ³)	Revised IDLH Value (ppm)
silica crystalline - quartz 21686	50	

MATERIAL DATA

AMC BARITE:

Not available

BARIUM SULFATE:

Barium sulfate has been identified as a nontoxic dust. However high dust levels have caused benign pneumoconiosis (baritosis). The TLV-TWA is thought to be protective against the risk of eye, nose and upper respiratory tract irritation and perhaps, pneumoconiosis.

for barium compounds:

The recommended TLV-TWA is based on satisfactory results achieved while employing an internal limit for barium nitrate at a national laboratory. It is not known what degree of added safety this limit incorporates.

SILICA CRYSTALLINE - QUARTZ:

The concentration of dust, for application of respirable dust limits, is to be determined from the fraction that penetrates a separator whose size collection efficiency is described by a cumulative log-normal function with a median aerodynamic diameter of 4.0 µm (+-) 0.3 µm and with a geometric standard deviation of 1.5 µm (+-) 0.1 µm, i.e. generally less than 5 µm.

Because the margin of safety of the quartz TLV is not known with certainty and given the associated link between silicosis and lung cancer it is recommended that quartz concentrations be maintained as far below the TLV as prudent practices will allow.

WARNING: For inhalation exposure ONLY:

This substance has been classified by the ACGIH as A2 Suspected Human Carcinogen.

PERSONAL PROTECTION

continued...



EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

- The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and

has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Contaminated gloves should be replaced.

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly.

Application of a non-perfumed moisturiser is recommended.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- nitrile rubber
- butyl rubber
- fluorocautchouc
- polyvinyl chloride

Gloves should be examined for wear and/ or degradation constantly.

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

OTHER

- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.

RESPIRATOR

- Type AX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

White/grey/tan odourless powder; insoluble in water.

PHYSICAL PROPERTIES

Does not mix with water.

Sinks in water.

State	Divided Solid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Applicable
Boiling Range (°C)	Not Applicable	Solubility in water (g/L)	Immiscible
Flash Point (°C)	Not Applicable	pH (1% solution)	Not Applicable
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Applicable
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Not Applicable
Upper Explosive Limit (%)	Not Applicable	Specific Gravity (water=1)	4.2- 4.25

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Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Lower Explosive Limit (%)	Not Applicable	Relative Vapour Density (air=1)	Not Applicable
Volatile Component (%vol)	Not Applicable	Evaporation Rate	Not Applicable

Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (eg. liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

Sulfates are not well absorbed orally, but can cause diarrhoea.

EYE

■ Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals.

SKIN

■ The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

INHALED

■ Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.

Effects on lungs are significantly enhanced in the presence of respirable particles.

CHRONIC HEALTH EFFECTS

■ Principal routes of exposure are by accidental skin and eye contact and inhalation of generated dusts.

Harmful: danger of serious damage to health by prolonged exposure through inhalation.

continued...

AMC Barite

Hazard Alert Code: MODERATE

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Section 11 - TOXICOLOGICAL INFORMATION

Barium compounds may cause high blood pressure, airway irritation and damage the liver, spleen and bone marrow. Prolonged exposure may cause a lung inflammation and scarring. Symptoms of this include a worsening dry cough, shortness of breath on exertion, increased chest expansion and weakness. Stringy phlegm in the cough appears later, with more difficulty in breathing and a further loss of lung capacity. Barium sulfate does not cause permanent scarring of the lungs.

TOXICITY AND IRRITATION

AMC BARITE:

- Not available. Refer to individual constituents.

BARIUM SULFATE:

- No significant acute toxicological data identified in literature search.

SILICA CRYSTALLINE - QUARTZ:

- unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances.

TOXICITY

Inhalation (human) LCLo:0.3 mg/m³/10Y

Inhalation (human) TCLo:16 mppcf*/8H/17.9Y

Inhalation (rat) TCLo:50 mg/m³/6H/71W

- **WARNING:** For inhalation exposure ONLY: This substance has been classified by the IARC as Group 1:

CARCINOGENIC TO HUMANS.

The International Agency for Research on Cancer (IARC) has classified occupational exposures to respirable (<5 µm) crystalline silica as being carcinogenic to humans. This classification is based on what IARC considered sufficient evidence from epidemiological studies of humans for the carcinogenicity of inhaled silica in the forms of quartz and cristobalite. Crystalline silica is also known to cause silicosis, a non-cancerous lung disease.

Intermittent exposure produces; focal fibrosis, (pneumoconiosis), cough, dyspnoea, liver tumours.

* Millions of particles per cubic foot (based on impinger samples counted by light field techniques).

NOTE : the physical nature of quartz in the product determines whether it is likely to present a chronic health problem. To be a hazard the material must enter the breathing zone as respirable particles.

IRRITATION

Nil Reported

CARCINOGEN

silica crystalline
- quartz

International
Agency for
Research on Cancer
(IARC) - Agents
Reviewed by the
IARC Monographs

Group

1

Carcinogenic to
humans

Section 12 - ECOLOGICAL INFORMATION

SILICA CRYSTALLINE - QUARTZ:

BARIUM SULFATE:

DO NOT discharge into sewer or waterways.

BARIUM SULFATE:

For Inorganic Sulfate:

Environmental Fate - Sulfates can produce a laxative effect at concentrations of 1000 - 1200 mg/liter, but no increase in diarrhea, dehydration or weight loss. The presence of sulfate in drinking-water can also result

continued...

AMC Barite

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Section 12 - ECOLOGICAL INFORMATION

in a noticeable taste. Sulfate may also contribute to the corrosion of distribution systems. No health-based guideline value for sulfate in drinking water is proposed.

Atmospheric Fate: Sulfates are removed from the air by both dry and wet deposition processes. Wet deposition processes including rain-out (a process that occurs within the clouds) and washout (removal by precipitation below the clouds) which contribute to the removal of sulfate from the atmosphere.

Terrestrial Fate: Soil - In soil, the inorganic sulfates can adsorb to soil particles or leach into surface water and groundwater. Plants - Sodium sulfate is not very toxic to terrestrial plants however; sulfates can be taken up by plants and be incorporated into the parenchyma of the plant. Some plants (e.g. corn and Kochia Scoparia) are capable of accumulating sulfate to concentrations that are potentially toxic to ruminants. Jack pine are the most sensitive plant species.

Aquatic Fate: Sulfate in water can also be reduced by sulfate bacteria (Thiobacilli) which use them as a source of energy. In anaerobic environments sulfate is biologically reduced to (hydrogen) sulfide by sulfate reducing bacteria, or incorporated into living organisms as source of sulfur. Sodium sulfate is not reactive in aqueous solution at room temperature. Sodium sulfate will completely dissolve, ionize and distribute across the entire planetary "aquasphere". Some sulfates may eventually be deposited with the majority of sulfates participating in the sulfur cycle in which natural and industrial sodium sulfates are not distinguishable.

Ecotoxicity: Significant bioconcentration or bioaccumulation is not expected. Algae are the most sensitive to sodium sulfate and toxicity occurs in bacteria from 2500mg/L. Sulfates are not acutely toxic to fish or invertebrates. Daphnia magna water fleas and fathead minnow appear to be the least sensitive species.

Activated sludge showed a very low sensitivity to sodium sulfate. Overall it can be concluded that sodium sulfate has no acute adverse effect on aquatic and sediment dwelling organisms. No data were found for long term toxicity.

For Barium and its Compounds:

Environmental Fate: Barium is a highly reactive metal occurring naturally only in a combined state, primarily as inorganic complexes. Conditions such as pH, oxidation-reduction potential, cation exchange capacity, and the presence of sulfate, carbonate, and the presence of metal oxides will affect the partitioning of barium and its compounds in the environment. The element is released to environment by both natural processes and man-made sources. Most barium released to the environment from industrial sources is in forms that do not become widely dispersed.

Atmospheric Fate: In the atmosphere, barium is likely to be present in particulate form. Barium compounds will be removed from the atmosphere via wet/dry deposition. The substance may change to different forms of barium in the air.

Terrestrial Fate: Soil - Barium will leach from geological formations to groundwater and will adsorb to soil.

Barium is not very mobile in most soil systems and will form soluble complexes with fulvic/humic acids.

Transportation rates of barium in soil are dependent on the characteristics of soil material. In soils with high positive ion exchange capacity, (e.g., fine textured mineral soils or soils with high organic matter content), barium mobility will be limited by adsorption. Soils high in calcium carbonate leave barium carbonate residues, which limit mobility. Barium produces barium sulfate residues in the presence of sulfates. Barium is more mobile, and is more likely to be leached, from soils in the presence of chloride and under acidic conditions. Barium binds with fatty acids, (e.g., in acidic landfill leachate), and will be much more mobile in soils containing fatty acids. Plants - Barium is not expected to concentrate in plants, relative to amounts found in soils; however, there are some plants, (beans, forage plants, Brazil nuts, and mushrooms), which accumulate barium.

Aquatic Fate: Barium will adsorb to sediment/suspended particulate matter. Precipitation of barium sulfate salts is accelerated where rivers enter the ocean. Sedimentation of suspended solids removes a large portion of the barium content from surface waters. Barium in sediments is found largely in the form of barium sulfate, (barite).

Ecotoxicity: Barium concentration will increase as it moves up the food chain in both land and aquatic species. In aquatic media, barium is likely to precipitate out of solution as an insoluble salt, (i.e. barium sulfate/barium sulfite). The uptake of barium by fish and marine organisms is also an important removal mechanism. Barium may concentrate in marine plants by a factor of 400-4,000 times the level present in the water. The substance may concentrate in marine animals, plankton, and brown algae.

continued...

AMC Barite

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Section 12 - ECOLOGICAL INFORMATION

SILICA CRYSTALLINE - QUARTZ:

For Silica:

Environmental Fate: Most documentation on the fate of silica in the environment concerns dissolved silica, in the aquatic environment, regardless of origin, (man-made or natural), or structure, (crystalline or amorphous).

Terrestrial Fate: Silicon makes up 25.7% of the Earth's crust, by weight, and is the second most abundant element, being exceeded only by oxygen. Silicon is not found free in nature, but occurs chiefly as the oxide and as silicates. Once released into the environment, no distinction can be made between the initial forms of silica.

Aquatic Fate: At normal environmental pH, dissolved silica exists exclusively as monosilicic acid. At pH 9.4, amorphous silica is highly soluble in water. Crystalline silica, in the form of quartz, has low solubility in water. Silicic acid plays an important role in the biological/geological/chemical cycle of silicon, especially in the ocean. Marine organisms such as diatoms, silicoflagellates and radiolarians use silicic acid in their skeletal structures and their skeletal remains leave silica in sea sediment

Ecotoxicity: Silicon is important to plant and animal life and is practically non-toxic to fish including zebrafish, and Daphnia magna water fleas.

For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further. Once released to surface waters and moist soils their fate depends on solubility and dissociation in water. A significant proportion of dissolved/ sorbed metals will end up in sediments through the settling of suspended particles. The remaining metal ions can then be taken up by aquatic organisms. Ionic species may bind to dissolved ligands or sorb to solid particles in water.

Ecotoxicity: Even though many metals show few toxic effects at physiological pH levels, transformation may introduce new or magnified effects.

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
barium sulfate	No Data Available	No Data Available	No Data Available	No Data Available
silica crystalline - quartz	No Data Available	No Data Available	No Data Available	No Data Available

Section 13 - DISPOSAL CONSIDERATIONS

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Bury residue in an authorised landfill.
- Recycle containers if possible, or dispose of in an authorised landfill.

continued...

AMC Barite

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Section 14 - TRANSPORTATION INFORMATION

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

Section 15 - REGULATORY INFORMATION

Indications of Danger:

Xn Harmful

POISONS SCHEDULE

None

REGULATIONS

Regulations for ingredients

barium sulfate (CAS: 7727-43-7, 13462-86-7) is found on the following regulatory lists;

"Acros Transport Information", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (Domestic water supply - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Ambient environmental standards (STOCK - inorganic chemicals)", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm - Domestic water supply quality", "Australia - Australian Capital Territory - Environment Protection Regulation: Pollutants entering waterways taken to cause environmental harm (STOCK)", "Australia Drinking Water Guideline Values For Physical and Chemical Characteristics", "Australia Exposure Standards", "Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "FisherTransport Information", "International Air Transport Association (IATA) Dangerous Goods Regulations", "International Council of Chemical Associations (ICCA) - High Production Volume List", "OECD List of High Production Volume (HPV) Chemicals", "Sigma-AldrichTransport Information", "WHO Guidelines for Drinking-water Quality - Chemicals for which guideline values have not been established"

silica crystalline - quartz (CAS: 14808-60-7, 122304-48-7, 122304-49-8, 12425-26-2, 1317-79-9, 70594-95-5, 87347-84-0) is found on the following regulatory lists;

"Australia - New South Wales Hazardous Substances Prohibited for Specific Uses", "Australia - New South Wales Hazardous Substances Requiring Health Surveillance", "Australia - Queensland Work Health and Safety Regulation - Hazardous chemicals (other than lead) requiring health monitoring", "Australia - Queensland Work Health and Safety Regulation - Restricted hazardous chemicals", "Australia - South Australia - Hazardous Substances Requiring Health Surveillance", "Australia - Tasmania Hazardous Substances Prohibited for Specified Uses", "Australia - Tasmania Hazardous Substances Requiring Health Surveillance", "Australia - Western Australia Hazardous Substances Prohibited for Specified Uses or Methods of Handling", "Australia - Western Australia Hazardous Substances Requiring Health Surveillance", "Australia Australian Safety and Compensation Council (ASCC) Draft National Code of Practice for the Control of Workplace Hazardous Chemicals - Schedule 4 Hazardous chemicals Requiring Health Surveillance", "Australia Exposure Standards", "Australia Hazardous Substances", "Australia Hazardous Substances Requiring Health Surveillance", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "Australia

continued...

AMC Barite

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Section 15 - REGULATORY INFORMATION

Occupational Health and Safety (Commonwealth Employment) (National Standards) Regulations 1994 - Hazardous Substances Requiring Health Surveillance", "Australia Work Health and Safety Regulations 2011 - Hazardous chemicals (other than lead) requiring health monitoring", "Australia Work Health and Safety Regulations 2011 - Restricted hazardous chemicals", "FisherTransport Information", "International Agency for Research on Cancer (IARC) - Agents Reviewed by the IARC Monographs", "International Fragrance Association (IFRA) Survey: Transparency List", "OECD List of High Production Volume (HPV) Chemicals", "Sigma-AldrichTransport Information", "United Nations Consolidated List of Products Whose Consumption and/or Sale Have Been Banned, Withdrawn, Severely Restricted or Not Approved by Governments"

No data for AMC Barite (CW: 6099-31)

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name	CAS
barium sulfate	7727-43-7, 13462-86-7
silica crystalline - quartz	14808-60-7, 122304-48-7, 122304-49-8, 12425-26-2, 1317-79-9, 70594-95-5, 87347-84-0

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:
www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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Issue Date: 29-Aug-2012

Print Date: 6-Feb-2013

This is the end of the MSDS.



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AMC Fracseal-M (Medium)

Chemwatch Material Safety Data Sheet

Issue Date: 7-May-2009

XC9317TC

Hazard Alert Code: **LOW**

CHEMWATCH 02-1748

Version No:2.0

CD 2011/2 Page 1 of 6

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

AMC Fracseal-M (Medium)

PRODUCT USE

To combat lost circulation in highly fractured formations.

SUPPLIER

Company: AMC

Address:

5 Pitino Court

Osborne Park

WA, 6017

Australia

Telephone: +61 8 9445 4000

Emergency Tel: **+61 400 966 951**

Fax: +61 8 9445 4040

Company: AMC

Address:

PO Box 1141

Osborne Park

WA, 6916

Australia

Telephone: +61 8 9445 4000

Emergency Tel: **+61 400 966 951**

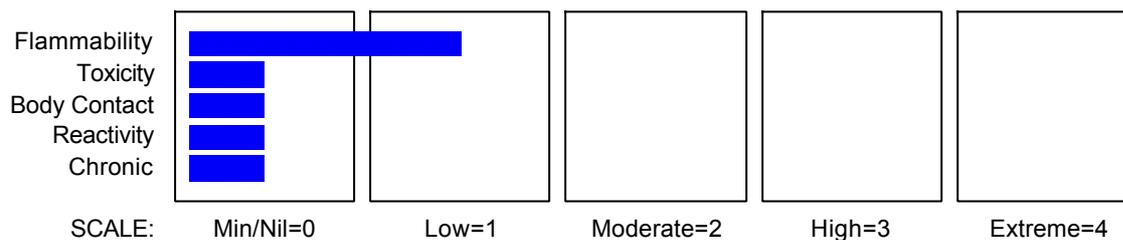
Fax: +61 8 9445 4040

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

CHEMWATCH HAZARD RATINGS



RISK

•None under normal operating conditions.

SAFETY

•None under normal operating conditions.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
blend of long and short organic cellulose fiber		100

continued...

AMC Fracseal-M (Medium)

Chemwatch Material Safety Data Sheet
Issue Date: 7-May-2009
XC9317TC

Hazard Alert Code: LOW

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Section 4 - FIRST AID MEASURES

SWALLOWED

- Immediately give a glass of water.
- First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

EYE

- If this product comes in contact with eyes:
 - Wash out immediately with water.
- If irritation continues, seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
 - Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If dust is inhaled, remove from contaminated area.
- Encourage patient to blow nose to ensure clear passage of breathing.
- If irritation or discomfort persists seek medical attention.

NOTES TO PHYSICIAN

- Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves for fire only.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.

FIRE/EXPLOSION HAZARD

- Solid which exhibits difficult combustion or is difficult to ignite.
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion.
- Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited; once initiated larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.
- A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.

FIRE INCOMPATIBILITY

- Avoid reaction with oxidising agents.

HAZCHEM

None

PERSONAL PROTECTION

Glasses:
Chemical goggles.

Gloves:
When handling larger quantities:

Respirator:
Particulate

continued...

AMC Fracseal-M (Medium)

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Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Wear impervious gloves and safety glasses.
- Use dry clean up procedures and avoid generating dust.

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Control personal contact by using protective equipment and dust respirator.
- Prevent spillage from entering drains, sewers or water courses.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Avoid contact with incompatible materials.

SUITABLE CONTAINER

- Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polyliner drum.
- Packing as recommended by manufacturer.

STORAGE INCOMPATIBILITY

- Avoid reaction with oxidising agents.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

PERSONAL PROTECTION



RESPIRATOR

- Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

- Safety glasses with side shields
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document,

continued...

AMC Fracseal-M (Medium)

Hazard Alert Code: LOW

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Issue Date: 7-May-2009

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: such as:
 - frequency and duration of contact,
 - chemical resistance of glove material,
 - glove thickness and
 - dexterity.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- nitrile rubber
- butyl rubber
- fluorocautchouc.

OTHER

- No special equipment needed when handling small quantities.

OTHERWISE:

- Overalls.
- Barrier cream.
- Eyewash unit.

ENGINEERING CONTROLS

- Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Light brown odourless fibrous powder; insoluble in water.

PHYSICAL PROPERTIES

Does not mix with water.

Floats on water.

State	Divided Solid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Applicable
Boiling Range (°C)	Not Applicable	Solubility in water (g/L)	Immiscible
Flash Point (°C)	Not Available	pH (1% solution)	6.5- 7.5
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Applicable
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Not Applicable
Upper Explosive Limit (%)	Not Available	Specific Gravity (water=1)	0.9
Lower Explosive Limit (%)	Not Available	Relative Vapour Density (air=1)	Not Applicable
Volatile Component (%vol)	Not Available	Evaporation Rate	Not Applicable

Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Product is considered stable and hazardous polymerisation will not occur.

continued...

AMC Fracseal-M (Medium)

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XC9317TC

Hazard Alert Code: LOW

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Section 10 - STABILITY AND REACTIVITY

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

- Generally not applicable.

CHRONIC HEALTH EFFECTS

- Generally not applicable.

TOXICITY AND IRRITATION

AMC FRACSEAL-M (MEDIUM):

- Not available. Refer to individual constituents.

Section 12 - ECOLOGICAL INFORMATION

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
AMC Fracseal- M (Medium)	No Data Available	No Data Available		

Section 13 - DISPOSAL CONSIDERATIONS

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Bury residue in an authorised landfill.
- Recycle containers if possible, or dispose of in an authorised landfill.

Section 14 - TRANSPORTATION INFORMATION

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE None

REGULATIONS

No data for AMC Fracseal-M (Medium) (CW: 02-1748)

continued...

AMC Fracseal-M (Medium)

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Issue Date: 7-May-2009
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Section 16 - OTHER INFORMATION

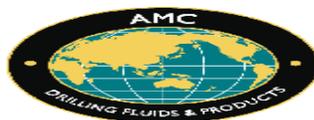
■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references. A list of reference resources used to assist the committee may be found at:
www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

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Print Date: 28-Jul-2011

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AMC PENETROL XTRA

Chemwatch Material Safety Data Sheet
Issue Date: 23-Aug-2011
X9317SP

Hazard Alert Code: LOW

CHEMWATCH 7639-46
Version No:4.1.1.1
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Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

AMC PENETROL XTRA

PRODUCT USE

Diamond drilling cutting fluid.

SUPPLIER

Company: AMC

Address:

PO Box 1141

Osborne Park

WA, 6916

Australia

Telephone: 61 8 9445 4000

Emergency Tel: **1800 039 008** or **+613 9573 3112**

Emergency Tel: **+800 24 36 22 55**

Fax: 61 8 9445 4040

Company: AMC

Address:

5 Pitino Court

Osborne Park

WA, 6017

Australia

Telephone: +61 8 9445 4000

Emergency Tel: **1800 039 008** or **+61 3 9573 3112**

Emergency Tel: **+800 24 36 22 55**

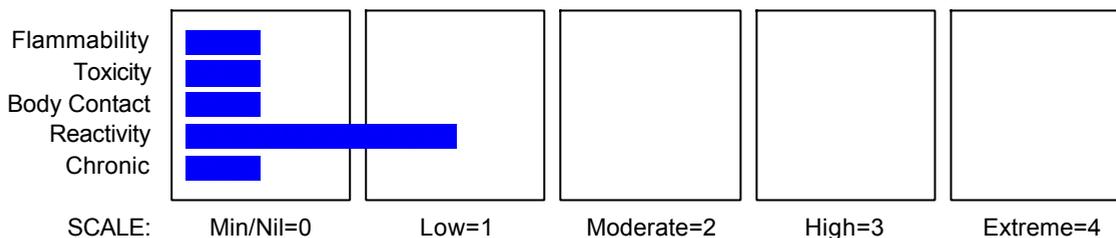
Fax: +61 8 9445 4040

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

CHEMWATCH HAZARD RATINGS



RISK

•None under normal operating conditions.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
blend of refined vegetable oil		100
emulsifiers		
triglycerides		

continued...

AMC PENETROL XTRA

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Section 4 - FIRST AID MEASURES

SWALLOWED

- Immediately give a glass of water.
- First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - Seek medical attention without delay; if pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

- If fumes, aerosols or combustion products are inhaled remove from contaminated area.
- Other measures are usually unnecessary.

NOTES TO PHYSICIAN

- Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.

FIRE/EXPLOSION HAZARD

- Combustible.
- Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit irritating/ toxic fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

HAZCHEM

None

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.

continued...

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Section 6 - ACCIDENTAL RELEASE MEASURES

Slippery when wet.

MAJOR SPILLS

- Moderate hazard.
 - Clear area of personnel and move upwind.
 - Alert Fire Brigade and tell them location and nature of hazard.
 - Wear breathing apparatus plus protective gloves.
 - Prevent, by any means available, spillage from entering drains or water course.
- Slippery when wet.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

SUITABLE CONTAINER

- Metal can or drum
- Packaging as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY

- Avoid contamination of water, foodstuffs, feed or seed.
- Avoid reaction with oxidising agents.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

PERSONAL PROTECTION



EYE

- Safety glasses with side shields
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

continued...

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

HANDS/FEET

■ The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:.
Wear general protective gloves, eg. light weight rubber gloves.

OTHER

■ No special equipment needed when handling small quantities.

OTHERWISE:

- Overalls.
- Barrier cream.
- Eyewash unit.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Dark amber viscous liquid with a slight ammoniacal odour; slightly mixes with water.

PHYSICAL PROPERTIES

Liquid.

Mixes with water.

State	Liquid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Applicable	Viscosity	Not Available
Boiling Range (°C)	Not Available	Solubility in water (g/L)	Miscible
Flash Point (°C)	210	pH (1% solution)	Not Available
Decomposition Temp (°C)	Not Available	pH (as supplied)	8.5- 9.0
Autoignition Temp (°C)	Not Available	Vapour Pressure (kPa)	Not Available
Upper Explosive Limit (%)	Not Available	Specific Gravity (water=1)	0.95
Lower Explosive Limit (%)	Not Available	Relative Vapour Density (air=1)	Not Available
Volatile Component (%vol)	Not Available	Evaporation Rate	Not Available

Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

continued...

AMC PENETROL XTRA

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Section 11 - TOXICOLOGICAL INFORMATION

ACUTE HEALTH EFFECTS

SWALLOWED

■ Although ingestion is not thought to produce harmful effects (as classified under EC Directives), the material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health).

EYE

■ Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

SKIN

■ The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

INHALED

■ The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

CHRONIC HEALTH EFFECTS

■ Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

TOXICITY AND IRRITATION

■ Not available. Refer to individual constituents.

Section 12 - ECOLOGICAL INFORMATION

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
AMC PENETROL XTRA	No Data Available	No Data Available		

Section 13 - DISPOSAL CONSIDERATIONS

- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Bury residue in an authorised landfill.
- Recycle containers if possible, or dispose of in an authorised landfill.

Section 14 - TRANSPORTATION INFORMATION

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

continued...

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Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE None

REGULATIONS

No data for AMC PENETROL XTRA (CAS: , None, Not avail)

Section 16 - OTHER INFORMATION

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

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Issue Date: 23-Aug-2011

Print Date: 21-Aug-2012

This is the end of the MSDS.

AMC Soda Ash

Chemwatch Material Safety Data Sheet (REVIEW)

Issue Date: 15-Jan-2013

X9317SP

Hazard Alert Code: HIGH

CHEMWATCH 4785-74

Version No:3.1.1.1

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Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME

AMC Soda Ash

SYNONYMS

"sodium carbonate"

PRODUCT USE

Drilling fluid additive.

SUPPLIER

Company: AMC.

Address:

5 Pitino Court

Osborne Park

WA, 6017

Australia

Telephone: +61 8 9445 4000

Emergency Tel: **+61 419 258 730**

Fax: +61 8 9445 4040

Company: AMC.

Address:

PO Box 1141

Osborne Park

WA, 6916

Australia

Telephone: +61 8 9445 4000

Emergency Tel: **+61 419 258 730**

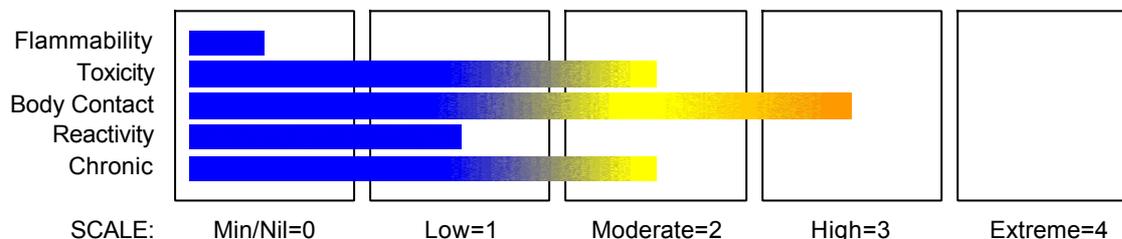
Fax: +61 8 9445 4040

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

CHEMWATCH HAZARD RATINGS



RISK

- Harmful by inhalation.
 - Irritating to eyes, respiratory system and skin.
 - Cumulative effects may result following exposure*.
- *(limited evidence).

SAFETY

- Do not breathe dust.
- Avoid contact with skin.
- Avoid contact with eyes.
- Wear suitable protective clothing.
- Wear suitable gloves.
- Wear eye/face protection.
- Use only in well ventilated areas.
- Keep container in a well ventilated place.
- To clean the floor and all objects contaminated by this material, use water.
- Keep away from food, drink and animal feeding stuffs.
- In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre.

continued...

AMC Soda Ash

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Section 2 - HAZARDS IDENTIFICATION

- If swallowed, IMMEDIATELY contact Doctor or Poisons Information Centre. (show this container or label).

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
sodium carbonate	497-19-8	>60

Section 4 - FIRST AID MEASURES

SWALLOWED

- Immediately give a glass of water.
- First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - Seek medical attention without delay; if pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
 - Immediately remove all contaminated clothing, including footwear.
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prosthesis such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

NOTES TO PHYSICIAN

For acute or short-term repeated exposures to highly alkaline materials:

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.

FIRE/EXPLOSION HAZARD

- Non combustible.
- Not considered a significant fire risk, however containers may burn.

continued...

AMC Soda Ash

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Section 5 - FIRE FIGHTING MEASURES

Decomposes on heating and produces acrid and toxic fumes of: carbon monoxide (CO), carbon dioxide (CO₂), metal oxides, other pyrolysis products typical of burning organic material.

May emit poisonous fumes.

May emit corrosive fumes.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

HAZCHEM

None

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.

MAJOR SPILLS

Moderate hazard.

- CAUTION: Advise personnel in area.
- Alert Emergency Services and tell them location and nature of hazard.
- Control personal contact by wearing protective clothing.
- Prevent, by any means available, spillage from entering drains or water courses.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
- Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
- Establish good housekeeping practices.
- Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.

SUITABLE CONTAINER

- DO NOT use aluminium or galvanised containers.
- Polyethylene or polypropylene container.
- Check all containers are clearly labelled and free from leaks.

STORAGE INCOMPATIBILITY

Sodium carbonate:

- aqueous solutions are strong bases
- reacts violently with finely divided aluminium, fluorine, lithium, phosphorus pentoxide, sulfuric acid
- reacts with fluorine gas at room temperature, generating incandescence.
- is incompatible with organic anhydrides, acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, cellulose nitrate, cresols, caprolactam solution, epichlorohydrin, ethylene dichloride, isocyanates, ketones, glycols, nitrates, phenols, phosphorus pentoxide 2,4,6-trinitrotoluene.
- Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride.
- These trifluorides are hypergolic oxidisers. They ignites on contact (without external source of heat or ignition) with recognised fuels - contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition.

continued...

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Section 7 - HANDLING AND STORAGE

- The state of subdivision may affect the results.
- In presence of moisture, the material is corrosive to aluminium, zinc and tin producing highly flammable hydrogen gas.
- Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.
- Avoid contact with copper, aluminium and their alloys.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry area protected from environmental extremes.
- Store away from incompatible materials and foodstuff containers.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

- sodium carbonate:

CAS:497- 19- 8 CAS:7542- 12- 3

MATERIAL DATA

AMC SODA ASH:

SODIUM CARBONATE:

It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience).

NOTE: The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply.

AMC SODA ASH:

SODIUM CARBONATE:

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations.

SODIUM CARBONATE:

OEL STEL: (Russia) 5 mg/m³

PERSONAL PROTECTION



RESPIRATOR

- Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

- The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

continued...

AMC Soda Ash

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- nitrile rubber
- butyl rubber
- fluorocautchouc.

OTHER

- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

White hygroscopic odourless powder / granular mildly alkaline solid: mixes with water (215 g/l, 20 C; 45.5 g/100 ml, 100 C).

Soluble in glycerol and slightly soluble in alcohol. Bitter alkaline taste. On exposure to air, will gradually absorb one mole of water. Typical bulk density 60-65 lbs/cft

There are two forms of sodium carbonate available, light soda and dense soda. Impurities of sodium carbonate may include water (< 1.5 %), sodium chloride (< 0.5 %), sulphate (< 0.1 %), calcium (< 0.1 %), magnesium (< 0.1 %) and iron (< 0.004 %). The purity and the impurity profile depends on the composition of the raw materials, the production process and the intended use of the product. For example the purity of the pharmaceutical grade must be higher than 99.5 % in Europe

The average particle size diameter (d50) of light sodium carbonate is in the range of 90 to 150 um and of dense sodium carbonate is in the range of 250 to 500 um.

PHYSICAL PROPERTIES

Solid.

Mixes with water.

Alkaline.

State	Divided solid	Molecular Weight	106
Melting Range (°C)	851	Viscosity	Not Applicable
Boiling Range (°C)	Not Applicable	Solubility in water (g/L)	Miscible
Flash Point (°C)	Not Applicable	pH (1% solution)	11.3
Decomposition Temp (°C)	>400	pH (as supplied)	Not Available
Autoignition Temp (°C)	Not Applicable	Vapour Pressure (kPa)	Not Applicable
Upper Explosive Limit (%)	Not Applicable	Specific Gravity (water=1)	2.53 @ 20 C
Lower Explosive Limit (%)	Not Applicable	Relative Vapour Density (air=1)	Not Applicable
Volatile Component (%vol)	Not Applicable	Evaporation Rate	Not Applicable

Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
- Product is considered stable.
- Hazardous polymerisation will not occur.

continued...

For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

■ The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum.

EYE

■ Alkaline salts may be intensely irritating to the eyes and precautions should be taken to ensure direct eye contact is avoided. There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. There may be damage to the cornea. Unless treatment is prompt and adequate there may be permanent loss of vision. Conjunctivitis can occur following repeated exposure.

SKIN

■ The material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Open cuts, abraded or irritated skin should not be exposed to this material. Solution of material in moisture on the skin, or perspiration, may markedly increase skin corrosion and accelerate tissue destruction. Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Contact with concentrated solutions of sodium carbonate may cause tissue damage - "soda ulcers".

INHALED

■ Inhalation of dusts, generated by the material, during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures. Inhalation of sodium carbonate may cause coughing, sore throat, difficulty breathing. Fluid accumulation in the lungs can occur with exposure to high doses or over a long period of time.

CHRONIC HEALTH EFFECTS

■ Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis; caused by particles less than 0.5 micron penetrating and remaining in the lung. Prime symptom is breathlessness; lung shadows show on X-ray. Long term inhalation of sodium carbonate may result in nose damage and lung disease.

TOXICITY AND IRRITATION

■ Not available. Refer to individual constituents.

SKIN

sodium carbonate	GESAMP/EHS Composite List - GESAMP Hazard Profiles	D1: skin irritation/corrosion	1
------------------	----------------------------------------------------	-------------------------------	---

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Section 12 - ECOLOGICAL INFORMATION

No data

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
sodium carbonate	LOW	No Data Available	LOW	HIGH

Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction.
- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material)
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

Section 15 - REGULATORY INFORMATION

Indications of Danger:

Xn Harmful

POISONS SCHEDULE

None

REGULATIONS

Regulations for ingredients

sodium carbonate (CAS: 497-19-8, 7542-12-3) is found on the following regulatory lists;

"Australia Hazardous Substances", "Australia High Volume Industrial Chemical List (HVICL)", "Australia Inventory of Chemical Substances (AICS)", "Australia National Pollutant Inventory", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix C", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix F (Part 3)", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5", "Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6", "CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP", "FisherTransport Information", "GESAMP/EHS Composite List - GESAMP Hazard Profiles", "IMO IBC Code Chapter 17: Summary of minimum requirements", "International Council of Chemical

continued...

AMC Soda Ash

Hazard Alert Code: HIGH

Chemwatch Material Safety Data Sheet (REVIEW)

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Section 15 - REGULATORY INFORMATION

Associations (ICCA) - High Production Volume List", "International Numbering System for Food Additives", "OECD List of High Production Volume (HPV) Chemicals", "Sigma-AldrichTransport Information"

No data for AMC Soda Ash (CW: 4785-74)

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name	CAS
sodium carbonate	497-19-8, 7542-12-3

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

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Issue Date: 15-Jan-2013

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This is the end of the MSDS.



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AMC WA-131

Chemwatch Material Safety Data Sheet
Issue Date: 8-Aug-2011
X9317SP

Hazard Alert Code: MODERATE

CHEMWATCH 24-1937
Version No:2.0
Page 1 of 7

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
AMC WA-131

PRODUCT USE
Drilling fluid additive.

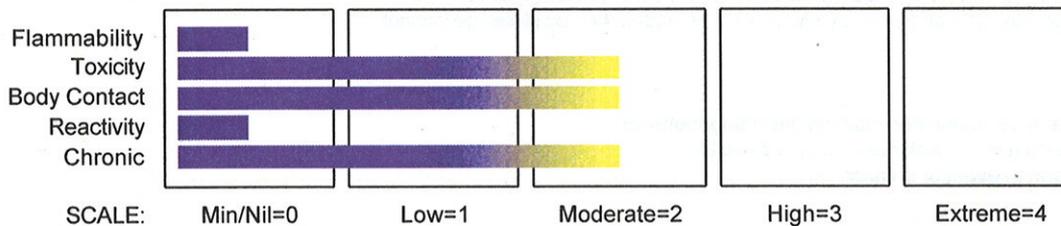
SUPPLIER
Company: AMC
Address:
5 Pitino Court
Osborne Park
WA, 6017
Australia
Telephone: 61 8 9445 4000
Emergency Tel: **1800 039 008**
Emergency Tel: **+800 2436 2255**
Fax: 61 8 9445 4040

Company: AMC
Address:
PO Box 1141
Osborne Park
WA, 6916
Australia
Telephone: 61 8 9445 4000
Emergency Tel: **1800 039 008**
Emergency Tel: **+800 2436 2255**
Fax: 61 8 9445 4040

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE
HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to the Criteria of NOHSC, and the ADG Code.

CHEMWATCH HAZARD RATINGS



RISK
Risk Codes
R20/22
R36/37/38
R33?

Risk Phrases
• Harmful by inhalation and if swallowed.
• Irritating to eyes, respiratory system and skin.
• Cumulative effects may result following exposure*.

SAFETY
Safety Codes
S22
S24

Safety Phrases
• Do not breathe dust.
• Avoid contact with skin.

continued...

Section 2 - HAZARDS IDENTIFICATION

- | | |
|-----|--------------------------------------------------------------------------------------------------------------|
| S25 | • Avoid contact with eyes. |
| S36 | • Wear suitable protective clothing. |
| S37 | • Wear suitable gloves. |
| S39 | • Wear eye/face protection. |
| S51 | • Use only in well ventilated areas. |
| S09 | • Keep container in a well ventilated place. |
| S40 | • To clean the floor and all objects contaminated by this material, use water. |
| S13 | • Keep away from food, drink and animal feeding stuffs. |
| S26 | • In case of contact with eyes, rinse with plenty of water and contact Doctor or Poisons Information Centre. |
| S46 | • If swallowed, IMMEDIATELY contact Doctor or Poisons Information Centre. (show this container or label). |

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
blend of inhibitive and non- corrosive salts		>95

Section 4 - FIRST AID MEASURES

SWALLOWED

- IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.
- For advice, contact a Poisons Information Centre or a doctor.
- Urgent hospital treatment is likely to be needed.
- In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- Seek medical attention without delay; if pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

INHALED

- If dust is inhaled, remove from contaminated area.
- Encourage patient to blow nose to ensure clear breathing passages.
- Ask patient to rinse mouth with water but to not drink water.
- Seek immediate medical attention.

NOTES TO PHYSICIAN

- Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

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Section 5 - FIRE FIGHTING MEASURES

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves for fire only.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.

FIRE/EXPLOSION HAZARD

- Non combustible.
- Not considered a significant fire risk, however containers may burn.

FIRE INCOMPATIBILITY

- None known.

HAZCHEM

None

Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Control personal contact by using protective equipment.

MAJOR SPILLS

- Moderate hazard.
- CAUTION: Advise personnel in area.
- Alert Emergency Services and tell them location and nature of hazard.
- Control personal contact by wearing protective clothing.
- Prevent, by any means available, spillage from entering drains or water courses.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

SUITABLE CONTAINER

15 kg plastic drums.

STORAGE INCOMPATIBILITY

- None known.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry area protected from environmental extremes.
- Store away from incompatible materials and foodstuff containers.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

continued...

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

MATERIAL DATA

AMC WA-131:
Not available

PERSONAL PROTECTION**RESPIRATOR**

•Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

- Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
 - frequency and duration of contact,
 - chemical resistance of glove material,
 - glove thickness and
 - dexterity.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- nitrile rubber
- butyl rubber
- fluorocautchouc.

OTHER

- Overalls.
- P.V.C. apron.
- Barrier cream.
- Skin cleansing cream.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

White deliquescent odourless granules or crystalline powder; soluble in water.

PHYSICAL PROPERTIES

Mixes with water.

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Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

State	Divided Solid	Molecular Weight	Not Applicable
Melting Range (°C)	Not Available	Viscosity	Not Applicable
Boiling Range (°C)	Not Applicable	Solubility in water (g/L)	Miscible
Flash Point (°C)	Not Applicable	pH (1% solution)	7.0- 8.5
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Applicable
Autoignition Temp (°C)	Not Applicable	Vapour Pressure (kPa)	Not Applicable
Upper Explosive Limit (%)	Not Applicable	Specific Gravity (water=1)	Not Available
Lower Explosive Limit (%)	Not Applicable	Relative Vapour Density (air=1)	Not Applicable
Volatile Component (%vol)	Not Available	Evaporation Rate	Not Applicable

Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Presence of incompatible materials.
 - Product is considered stable.
 - Hazardous polymerisation will not occur.
- For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

- Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

EYE

- This material can cause eye irritation and damage in some persons.

SKIN

- This material can cause inflammation of the skin oncontact in some persons. The material may accentuate any pre-existing dermatitis condition. Open cuts, abraded or irritated skin should not be exposed to this material.

INHALED

- Inhalation of dusts, generated by the material, during the course of normalhandling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.

CHRONIC HEALTH EFFECTS

- Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Principal routes of exposure are by accidental skin and eye contact and inhalation of generated dusts.

TOXICITY AND IRRITATION

- Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound.

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Hazard Alert Code: MODERATE

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Section 12 - ECOLOGICAL INFORMATION

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

Ecotoxicity

Ingredient	Persistence: Water/Soil	Persistence: Air	Bioaccumulation	Mobility
AMC WA- 131	No Data Available	No Data Available		

Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction.
- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Management Authority for disposal.
- Bury residue in an authorised landfill.
- Recycle containers if possible, or dispose of in an authorised landfill.

Section 14 - TRANSPORTATION INFORMATION

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE

None

REGULATIONS

No data for AMC WA-131 (CW: 24-1937)

Section 16 - OTHER INFORMATION

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

continued...

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Section 16 - OTHER INFORMATION

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This is the end of the MSDS.



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AMC XAN-BORE

Chemwatch Material Safety Data Sheet
Issue Date: 7-May-2009
X9317SP

Hazard Alert Code: LOW

CHEMWATCH 7177-15
Version No:3.1.1.1
Page 1 of 7

Section 1 - CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME
AMC XAN-BORE

PRODUCT USE
Drilling fluids compound; drilling viscosifier.

SUPPLIER

Company: AMC
Address:
PO Box 1141
Osborne Park
WA, 6916
Australia
Telephone: 61 8 9445 4000
Emergency Tel: 1800 039 008 or +613 9573 3112
Emergency Tel: +800 24 36 22 55
Fax: 61 8 9445 4040

Company: AMC
Address:
5 Pitino Court
Osborne Park
WA, 6017
Australia
Telephone: +61 8 9445 4000
Emergency Tel: 1800 039 008 or +61 3 9573 3112
Emergency Tel: +800 24 36 22 55
Fax: +61 8 9445 4040

Section 2 - HAZARDS IDENTIFICATION

STATEMENT OF HAZARDOUS NATURE

NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS. According to NOHSC Criteria, and ADG Code.

CHEMWATCH HAZARD RATINGS



RISK

•None under normal operating conditions.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

NAME	CAS RN	%
gum xanthan	11138-66-2	100

continued...

AMC XAN-BORE

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Section 4 - FIRST AID MEASURES

SWALLOWED

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.

EYE

- If this product comes in contact with the eyes:
 - Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - Seek medical attention without delay; if pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin or hair contact occurs:
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

- If dust is inhaled, remove from contaminated area.
- Encourage patient to blow nose to ensure clear passage of breathing.
- If irritation or discomfort persists seek medical attention.

NOTES TO PHYSICIAN

- Treat symptomatically.

Section 5 - FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.

FIRE/EXPLOSION HAZARD

- Solid which exhibits difficult combustion or is difficult to ignite.
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion.
- Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited; once initiated larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.
- A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.

Combustion products include: carbon monoxide (CO), carbon dioxide (CO₂), other pyrolysis products typical of burning organic material.

FIRE INCOMPATIBILITY

- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result.

HAZCHEM

None

continued...

AMC XAN-BORE

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Section 6 - ACCIDENTAL RELEASE MEASURES

MINOR SPILLS

- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- Wear impervious gloves and safety glasses.
- Use dry clean up procedures and avoid generating dust.

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Control personal contact with the substance, by using protective equipment and dust respirator.
- Prevent spillage from entering drains, sewers or water courses.

Personal Protective Equipment advice is contained in Section 8 of the MSDS.

Section 7 - HANDLING AND STORAGE

PROCEDURE FOR HANDLING

- Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Avoid contact with incompatible materials.
- Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
- Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
- Establish good housekeeping practices.
- Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.

SUITABLE CONTAINER

- Lined metal can, lined metal pail/ can.
- Plastic pail.
- Polyliner drum.
- Packing as recommended by manufacturer.

STORAGE INCOMPATIBILITY

- Avoid contamination of water, foodstuffs, feed or seed.
- Avoid reaction with oxidising agents.

STORAGE REQUIREMENTS

- Store in original containers.
- Keep containers securely sealed.
- Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE CONTROLS

The following materials had no OELs on our records

- gum xanthan:

CAS:11138- 66- 2

PERSONAL PROTECTION

continued...

AMC XAN-BORE

Hazard Alert Code: LOW

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Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION



RESPIRATOR

•Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

EYE

- Safety glasses with side shields
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lens or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent].

HANDS/FEET

■ The selection of the suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene
- nitrile rubber
- butyl rubber
- fluorocautchouc.

OTHER

■ No special equipment needed when handling small quantities.

OTHERWISE:

- Overalls.
- Barrier cream.
- Eyewash unit.

ENGINEERING CONTROLS

■ Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Tan granular solid; partly soluble in water.

PHYSICAL PROPERTIES

State	Divided Solid	Molecular Weight	Not Available
Melting Range (°C)	Not Available	Viscosity	Not Applicable
Boiling Range (°C)	Not Applicable	Solubility in water (g/L)	Partly Miscible
Flash Point (°C)	Not Applicable	pH (1% solution)	4.7
Decomposition Temp (°C)	Not Available	pH (as supplied)	Not Applicable
Autoignition Temp (°C)	Not Applicable	Vapour Pressure (kPa)	Not Applicable

continued...

AMC XAN-BORE

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Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Upper Explosive Limit (%)	Not Applicable	Specific Gravity (water=1)	~0.65
Lower Explosive Limit (%)	Not Applicable	Relative Vapour Density (air=1)	Not Applicable
Volatile Component (%vol)	Not Applicable	Evaporation Rate	Not Applicable

Section 10 - STABILITY AND REACTIVITY

CONDITIONS CONTRIBUTING TO INSTABILITY

- Product is considered stable and hazardous polymerisation will not occur.
For incompatible materials - refer to Section 7 - Handling and Storage.

Section 11 - TOXICOLOGICAL INFORMATION

POTENTIAL HEALTH EFFECTS

ACUTE HEALTH EFFECTS

SWALLOWED

- Although ingestion is not thought to produce harmful effects (as classified under EC Directives), the material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health).

EYE

- Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).

SKIN

- The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

INHALED

- The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

CHRONIC HEALTH EFFECTS

- Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Studies indicate that diets containing large amounts of non-absorbable polysaccharides, such as cellulose, might decrease absorption of calcium, magnesium, zinc and phosphorus. Long term exposure to high dust concentrations may cause changes in lung function (i.e. pneumoconiosis) caused by particles less than 0.5 micron penetrating and remaining in the lung.

TOXICITY AND IRRITATION

- Not available. Refer to individual constituents.

Section 12 - ECOLOGICAL INFORMATION

No data

May be harmful to fauna if not disposed of according to Section 13 and legislative requirements. [AMC]

Ecotoxicity
Ingredient

Persistence:
Water/Soil

Persistence: Air

Bioaccumulation

Mobility

continued...

AMC XAN-BORE

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Section 12 - ECOLOGICAL INFORMATION

gum xanthan	No Data Available	No Data Available
-------------	-------------------	-------------------

Section 13 - DISPOSAL CONSIDERATIONS

■ Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction.
- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material)
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Section 14 - TRANSPORTATION INFORMATION

HAZCHEM:

None (ADG7)

NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS: UN, IATA, IMDG

Section 15 - REGULATORY INFORMATION

POISONS SCHEDULE None

REGULATIONS

Regulations for ingredients

gum xanthan (CAS: 11138-66-2, "Not avail") is found on the following regulatory lists;

"Australia Inventory of Chemical Substances (AICS)", "CODEX General Standard for Food Additives (GSFA) - Additives Permitted for Use in Food in General, Unless Otherwise Specified, in Accordance with GMP", "International Fragrance Association (IFRA) Survey: Transparency List", "OECD List of High Production Volume (HPV) Chemicals"

No data for AMC XAN-BORE (CAS: , None, Not avail)

Section 16 - OTHER INFORMATION

INGREDIENTS WITH MULTIPLE CAS NUMBERS

Ingredient Name	CAS	
gum xanthan	11138-66-2,	"Not avail"

■ Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:
www.chemwatch.net/references.

■ The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether

continued...

AMC XAN-BORE

Chemwatch Material Safety Data Sheet
Issue Date: 7-May-2009
X9317SP

Hazard Alert Code: LOW

CHEMWATCH 7177-15

Version No:3.1.1.1

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Section 16 - OTHER INFORMATION

the reported Hazards are Risks in the workplace or other settings.

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Issue Date: 7-May-2009
Print Date: 21-Aug-2012

This is the end of the MSDS.

MATERIAL SAFETY DATA



SHEET - CACHLO98

1. IDENTIFICATION

Revision Date	SEPTEMBER 2008			
Product Name	CALCIUM CHLORIDE ANHYDROUS			
Other Names	CALCIUM CHLORIDE SOLID; CALCIUM CHLORIDE ANHYDROUS; OR CALCIUM CHLORIDE DIHYDRATE.			
Uses	De-icing and dust control of roads, drilling muds, dustproofing, freeze proofing and thawing coal, coke, stone, sand, ore, concrete conditioning, paper and pulp industry, fungicides, refrigeration brines, drying and desiccating agent, sequestrant in foods, firming agent in tomato canning, tire weighting, pharmaceuticals, electrolytic cells.			
Contact Information	Organisation	Location	Telephone	Ask For
	Redox Pty Ltd	2 Swettenham Road Minto NSW 2566 Australia	+61 2 97333000	Technical Officer
		11 Mayo Road Wiri Auckland 2104 New Zealand	+64 9 2506222	
	Poison Information Centre	Westmead NSW Australia	131126	
	Chemcall 24 Hour Emergency Number	Australia New Zealand	1800-127406 0800-243622	
	National Poisons Centre	New Zealand	0800-764766	

2. HAZARD IDENTIFICATION

Hazardous according to criteria of NOHSC/ASCC.

IRRITANT

Risk Phrases R36 Irritating to eyes.

Safety Phrases S22 Do not breathe dust.

S24 Avoid contact with skin.

**ERMA New Zealand
Approval Code** HSR003389

**HSNO Hazard
Classification** 6.1D 6.3A 6.4A 9.3C

This Material Safety Data Sheet may not provide exhaustive guidance for all HSNO Controls assigned to this substance. The ERMA Web Site should be consulted for a full list of triggered controls and cited regulations.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredients	Chemical Entity	CAS Number	Proportions (%)
	CALCIUM CHLORIDE	[10043-52-4]	74.0-100.0
	WATER	[7732-18-5]	BALANCE

4. FIRST AID MEASURES

Description of necessary measures according to routes of exposure.

Swallowed	Rinse mouth with water. Give water to drink. Do NOT induce vomiting. If vomiting occurs, give further water. Seek medical advice immediately.
Eye	If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.
Skin	If skin contact occurs, remove any contaminated clothing and wash skin with running water. If irritation occurs, seek medical advice.
Inhaled	Remove victim from exposure to fresh air - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm and at rest until fully recovered. Seek medical advice if effects persist.
Advice to Doctor	Treat symptomatically based on judgement of doctor and individual reactions of patient.
Aggravated medical conditions caused by exposure	No information available on medical conditions aggravated by exposure to this product. To the best of our knowledge, the acute and chronic toxicity of this substance is not fully known. The Registry of Toxic Effects of Chemical Substances (RTECS) contains tumorigenic and/or carcinogenic and/or neoplastic data for this product. No classification data on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA, or ACGIH. Prolonged or repeated skin contact may lead to allergic contact dermatitis in some individuals. The skin may react by producing redness, irritation, weals or pustules.

5. FIRE FIGHTING MEASURES

Extinguishing Media In case of fire, use appropriate extinguishing media most suitable for surrounding fire conditions. Suitable media may include fine water spray, normal foam, or dry agent such as carbon dioxide or dry chemical powder.

	Keep containers cool with water spray. Do NOT use water directly on material.
Hazards from Combustion Products	Non-combustible solid. Negligible fire hazard when exposed to heat or flame. This product does not burn. Incompatible with methyl vinyl ether, bromine trifluoride, mixture of boron oxide and calcium oxide, water, alkali metals, various metals, zinc and sources of ignition. When involved in a fire, this product may generate toxic fumes, including chlorine, oxides of calcium, and hydrogen chloride.
Special Protective Precautions and Equipment for Fire Fighters	Fire fighters should wear a positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots and gloves). Clear fire area of all non-emergency personnel. Stay upwind. Keep out of low areas. Eliminate ignition sources. Move fire exposed containers from fire area if it can be done without risk. Do NOT allow fire fighting water to reach waterways, drains or sewers. Store fire fighting water for treatment. Avoid breathing corrosive vapours; keep upwind. Dike area to prevent runoff and contamination of water sources.
Flammability Conditions	Product is a non-flammable solid.
Additional Information	
Hazchem Code	N/A

6. ACCIDENTAL RELEASE MEASURES

Emergency Procedures	Avoid accidents, clean up immediately. spillage of product creates slippery surfaces. Personnel involved in the clean up should wear full protective clothing. Evacuate all unnecessary personnel. Eliminate all sources of ignition. Increase ventilation. Avoid generating dust. Stop leak if safe to do so. Isolate the danger area. Do NOT let product reach drains or waterways. If the product does enter a waterway, advise the Environmental Protection Authority or your local Waste Management.
Methods and Materials for Containment and Clean Up	Contain and sweep/shovel up spills with dust binding material or use an industrial vacuum cleaner. Transfer to a suitable, labelled container and dispose of promptly as hazardous waste. Wash area down with excess water.

7. HANDLING AND STORAGE

Precautions for Safe Handling	Ensure an eye bath and safety shower are available and ready for use. Observe good personal hygiene practices and recommended procedures. Wash thoroughly after handling. Take precautionary measures against static discharges by bonding and grounding equipment. Avoid handling which leads to dust formation. Avoid contact with eyes, skin and clothing. Do not inhale product dust/fumes. This product is hygroscopic and emits heat when dissolved in water. Instantly remove any soiled and impregnated garments. Launder contaminated clothing before re-use. Keep away from moisture and incompatible materials.
Conditions for Safe Storage (Including Any Incompatibles)	Store in a cool, dry, well-ventilated area. Keep containers tightly closed when not in use. Inspect regularly for deficiencies such as damage or leaks. Protect against physical damage. Store away from incompatible materials as listed in section 10. Protect from direct sunlight and moisture.

Prevent formation of dust. The product is hygroscopic and emits heat when dissolved in water. Keep away from foodstuffs, beverages and food. This product is not classified dangerous for transport according to The Australian Code for the Transport of Dangerous Goods By Road and Rail.

Container Type Packaging must comply with requirements of Hazardous Substances (Packaging) Regulations 2001. Store in original packaging as approved by manufacturer.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National Exposure Standards No exposure standard has been established for this product by the Australian Safety and Compensation Council (ASCC). However, the exposure standard for dust not otherwise specified is 10mg/m³ (for inspirable dust) and 3mg/m³ (for respirable dust). NOTE: The exposure value at the TWA is the average airborne concentration of a particular substance when calculated over a normal 8 hour working day for a 5 day working week. These exposure standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Biological Limit Values No information available on biological limits for this product.

Engineering Controls A system of local and/or general exhaust is recommended to keep employee exposures as low as possible. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. ADDITIONAL INFORMATION ABOUT DESIGN OF TECHNICAL SYSTEMS: Properly operating chemical fume hood designed for hazardous chemicals and having a face velocity of at least 100 feet per minute.

Personal Protection RESPIRATOR: Wear an effective dust mask (P2 filter) where dusts are generated and engineering controls are inadequate (AS1715/1716). EYES: Safety glasses with side shields (AS1336/1337). HANDS: PVC or neoprene gloves (AS2161). Do NOT use leather or cotton. CLOTHING: Chemical-resistant coveralls and safety footwear (AS3765/2210). Do NOT use leather boots/products as they will dehydrate resulting in shrinkage and possible destruction.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance White to Off White Solid; Granular; Fine Crystals; Flakes; or Powder.

Formula CaCl₂ (or) CaCl₂.2H₂O

Odour Odourless

Vapour Pressure Insignificant mm Hg (1 atmosphere)

Vapour Density Not applicable.

Boiling Point >1600°C deg C

Melting Point 772-782°C deg C

Solubility in Water 745g/L (20°C)

Specific Gravity 2.15g/cm³ (Water = 1)

Flash Point

	Not applicable.
pH	8-12 (10% H2O solution)
Lower Explosion Limit	Not applicable.
Upper Explosion Limit	Not applicable.
Ignition Temperature	Not applicable.
Specific Heat Value	Not applicable.
Particle Size	Not applicable.
Volatile Organic Compounds (VOC) Content	Not applicable.
Evaporation Rate	Not applicable.
Viscosity	Not applicable.
Percent Volatile	Not applicable.
Octanol/Water partition coefficient	Not applicable.
Saturated Vapour Concentration	Not applicable.
Additional Characteristics	Not applicable.
Flame Propagation/Burning Rate of Solid Materials	Not applicable.
Properties of Materials That May Initiate or Contribute to Fire Intensity	Not applicable.
Potential for Dust Explosion	Product is not explosive.
Reactions that Release Flammable Gases	Not applicable.
Fast or Intensely Burning Characteristics	Not applicable.
Non-flammables That Could Contribute Unusual Hazards to a Fire	Not applicable.
Release of Invisible Flammable Vapours and Gases	Not applicable.

Decomposition Temperature	Not applicable.
Additional Information	Molecular Weight: 111.0g/mol Bulk Density: 0.75-1.0g/cm ³ Solubility: Soluble in water, alcohol, acetic acid and acetone.

10. STABILITY AND REACTIVITY

Chemical Stability	Product is stable under normal conditions of use, storage and temperature. Hygroscopic. Absorbs moisture from the surrounding air.
Conditions to Avoid	Avoid excessive heat, generating dust, direct sunlight, moisture, static charges and high temperatures.
Incompatible Materials	Incompatible with methyl vinyl ether, bromine trifluoride, mixture of boron oxide and calcium oxide, water, alkali metals, various metals, zinc and sources of ignition.
Hazardous Decomposition Products	When involved in a fire, this product may generate toxic fumes, including chlorine, oxides of calcium, and hydrogen chloride.
Hazardous Reactions	A violent polymerisation occurs if calcium chloride is mixed with methyl vinyl ether. Reacts exothermically on dilution with water. Mildly corrosive to most metals. Metals will slowly corrode in aqueous solutions of calcium chloride. Aluminium (and alloys) and yellow brass will be attacked by calcium chloride. Calcium chloride reacts violently with a mixture of boron oxide and calcium oxide. Calcium chloride reacts violently with bromine trifluoride.

11. TOXICOLOGICAL INFORMATION

Toxicity Data	Oral LD50 Rat: 1000mg/Kg Skin LD50 Rat: 2630mg/Kg Acute oral toxicity is determined in accordance with OECD Guideline 401. Skin Irritation Rabbit: Not irritating according to OECD Guideline 404. Eye Irritation Rabbit: Irritating according to OECD Guideline 405. The above information on oral acute toxicity and irritation refers to dry product. Oral LD50 Mus: 1940mg/Kg Primary Irritant Effect: On Skin: Irritant for skin and mucous membranes On eye : Irritant effect Sensitisation: No sensitising effect known. This product was not considered mutagenic. Ames test on Salmonella typhimurium was negative. To the best of our knowledge the acute and chronic toxicity of this substance is not fully known.
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Health Effects - Acute

Swallowed	Moderately toxic by ingestion. Large amounts may cause nausea and vomiting.
Eye	Irritating to eyes.
Skin	Slightly toxic by dermal absorption. Contact with skin may result in irritation.
Inhaled	Inhalation of product dust may cause irritation to the respiratory system. Material may be irritant to the mucous membranes of the respiratory tract.

12. ECOLOGICAL INFORMATION

Ecotoxicity	Fathead Minnow LC50 96hr: 4630mg/L Daphnia LC50 48hr: 2770mg/L Nitzschia LC50 120hr: 3130mg/L The product is not acutely toxic to water organisms. Information about ecotoxicity refers to dry product. Other information: The product increases the hardness of water.
Persistence and Degradability	This product will not biodegrade (inorganic product).
Mobility	Soluble in water and mobile.
Environmental Fate (Exposure)	Avoid contaminating waterways, drains and sewers.
Bioaccumulative Potential	This product does not bioaccumulate in the aquatic environment.

13. DISPOSAL CONSIDERATIONS

Disposal	Dispose of in accordance with all local, state and federal regulations. All empty packaging should be disposed of in accordance with Local, State, and Federal Regulations or recycled/reconditioned at an approved facility.
Special Precautions for Land Fill or Incineration	Contact a specialist disposal company or the local waste regulator for advice. This should be done in accordance with 'The Hazardous Waste Act'. This material may be suitable for approved landfill.

14. TRANSPORT INFORMATION

Land Transport (Australia)

Regulation Name	ADG
UN Number	Not applicable.
Shipping Name	CALCIUM CHLORIDE ANHYDROUS
Dangerous Goods Class	Not applicable.
Subsidiary Risk	Not applicable.
Pack Group	Not applicable.
Precaution for User	IRRITANT
Hazchem Code	N/A
EPG	Not applicable.
Special Provision	Not applicable.

Sea Transport

Regulation Name	IMDG
UN Number	Not applicable.
Shipping Name	CALCIUM CHLORIDE ANHYDROUS
Dangerous Goods Class	Not applicable.
Subsidiary Risk	

Class	Not applicable.
Pack Group	Not applicable.
Precaution for User	IRRITANT
Hazchem Code	No data available.
EPG	No data available.
Special Provision	Not applicable.

Air Transport

Regulation Name	IATA
UN Number	Not applicable.
Shipping Name	CALCIUM CHLORIDE ANHYDROUS
Dangerous Goods Class	Not applicable.
Subsidiary Risk	Not applicable.
Pack Group	Not applicable.
Precaution for User	IRRITANT
Hazchem Code	No data available.
EPG	No data available.
Special Provision	Not applicable.

Land Transport (New Zealand)

Regulation Name	NZS5433
UN Number	Not applicable.
Shipping Name	CALCIUM CHLORIDE ANHYDROUS
Dangerous Goods Class	Not applicable.
Subsidiary Risk	Not applicable.
Pack Group	Not applicable.
Precaution for User	IRRITANT
Hazchem Code	N/A
EPG	Not applicable.
Special Provision	Not applicable.

15. REGULATORY INFORMATION

Poisons Schedule	N/A
EPG	N/A
AICS Name	CALCIUM CHLORIDE (CaCl ₂)
NZ Toxic Substance	N
HSNO Hazard Classification	

6.1D 6.3A 6.4A 9.3C

ERMA Approval Code HSR003389

16. OTHER INFORMATION

Literature References No data available.

Sources for Data No data available.

Legend to Abbreviations and Acronyms

<	less than
>	greater than
ADG	Australian Dangerous Goods Code
AICS	Australian Inventory of Chemical Substances
CAS	Chemical Abstracts Service (Registry Number)
cm²	square centimetres
CO₂	Carbon Dioxide
COD	Chemical Oxygen Demand
deg C (°C)	degrees Celsius
ERMA	Environmental Risk Management Authority
g	gram
g/cm³	grams per cubic centimetre
g/l	grams per litre
HSNO	Hazardous Substance and New Organism
IATA	International Air Transport Association Dangerous Goods Regulations
IDLH	Immediately Dangerous to Life and Health
IMDG	International Maritime Dangerous Goods Code
immiscible	liquids are insoluble in each other
kg	kilogram
kg/m³	kilograms per cubic metre
LC₅₀	LC stands for lethal concentration. LC ₅₀ is the concentration of a material in air which causes the death of 50% (one half) of a group of test animals. The material is inhaled over a set period of time, usually 1 or 4 hours.
LD₅₀	LD stands for Lethal Dose. LD ₅₀ is the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals
ltr	Litre
m³	cubic metre
mbar	millibar
mg	milligram
mg/24H	milligrams per 24 hours
mg/kg	milligrams per kilogram

mg/m3	milligrams per cubic metre
Misc	miscible
miscible	liquids form one homogeneous liquid phase regardless of the amount of either component present
mm	millimetre
mPa.s	milli Pascal per second
N/A	Not Applicable
NOHSC	National Occupational Health and Safety Commission
OECD	Organization for Economic Co-operation and Development
PEL	Permissible Exposure Limit
ppb	parts per billion
ppm	parts per million
ppm/2h	parts per million per 2 hours
ppm/6h	parts per million per 6 hours
RCP	Reciprocal Calculation Procedure
STEL	Short Term Exposure Limit
TLV	Threshold Limit Value
tne	tonne
TWA	Time Weighted Average
ug/24H	micrograms per 24 hours
UN	United Nations (number)
wt	weight



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 Melbourne Hawke's Bay
 Perth
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This MSDS summarises Redox Pty Ltd best knowledge of the health and safety hazard information of the selected substance and how to safely handle the selected substance in the workplace however Redox Pty Ltd expressly disclaims that the MSDS is a representation or guarantee of the chemical specifications for the substance.

Each user should read the MSDS and consider the information in the context of how the selected substance will be handled and used in the workplace including its use in conjunction with other substances.

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SAFETY DATA SHEET

(Australia)
According to the criteria of NOHSC:2011(2003)

Version: 1

Revision date: 05 April 2011

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

Product Name: Low-Temperature Liquid Dispersant D145A

Product Code: D145A

Company Identification: Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000

Emergency Telephone Number: 1-800-039-008 (24hr)

Use of the Substance/Preparation: Used as a cementing additive in oilfield applications.

2. HAZARDS IDENTIFICATION

Most important hazards**Risk Combination Phrases**

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Health hazards:

This product may contain formaldehyde as an impurity. Formaldehyde is listed by IARC in Group 1 as carcinogenic to humans.

Environmental hazard:

According to the results of tests of biodegradability this product is not readily biodegradable.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS-No	EC-No.	Weight %- Range	Classification
Amine polymer derivative		Listed	15 - 40	R52/53

For the full text of the R phrases mentioned in this Section, see Section 16

4. FIRST AID MEASURES

Inhalation: Move to fresh air.

Skin contact: Rinse immediately with plenty of water for at least 5 minutes.

Eye contact: Immediately flush eyes with water for 5 minutes while holding eyelids open. Seek medical attention if irritation occurs.

Ingestion: Rinse mouth. Drink 1 or 2 glasses of water. Seek medical attention if irritation occurs.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:	The product itself does not burn. Compatible with all types.
Extinguishing media which must not be used for safety reasons:	None known.
Special protective equipment for firefighters:	Wear protective fire fighting clothing and avoid breathing vapors. Use self-contained breathing apparatus in closed areas.
Special exposure hazards arising from the substance or preparation itself, its combustion products, or released gases:	When heated strongly or burned, oxides of carbon, sulfur oxides and harmful organic chemical fumes are released. formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:	Use personal protective equipment. See also section 8.
Environmental precautions:	Prevent further leakage or spillage. Keep out of waterways.
Methods for cleaning up:	Dam up. Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical waste container.

7. HANDLING AND STORAGE

Handling:

Technical measures/Precautions: Safe handling advice:	No special precautions required. none.
------------------------------------------------------------------	-------------------------------------------

Storage:

Technical measures/Storage conditions:	Freezing will affect the physical condition but will not damage the material. Thaw and mix before using. Keep containers tightly closed in a dry, cool and well-ventilated place.
Packaging requirements:	High density polyethylene (HDPE) drum.
Incompatible products:	Oxidizing agents

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering measures to reduce exposure:	No special technical protective measures required
Respiratory protection:	No personal respiratory protective equipment normally required.
Hand protection:	PVC disposable gloves

Eye protection: Safety glasses.

Skin and body protection: Clean, body-covering clothing. Remove and wash contaminated clothing before re-use.

Environmental exposure controls

Exposure limit(s)

Component	Australia - Occupational Exposure Standards - TWAs	Australia - Occupational Exposure Standards - STELs
Amine polymer derivative	None	None

9. PHYSICAL AND CHEMICAL PROPERTIES

General Information

Form: Liquid
Odour: Faint / formaldehyde
Colour: Clear to hazy yellow

Important Health, Safety and Environmental Information

pH: 9-12
Boiling point/range: 100 °C
Flash point: Does not flash.
Explosive properties:
Explosion data - sensitivity to mechanical impact: Not applicable None
Explosion data - sensitivity to static discharge: None known
Flammability Limits in Air:
lower: Not applicable
upper: Not applicable
Oxidizing properties: None
Relative density: 1.24 (20°C)
Solubility:
Water solubility: Soluble
Fat solubility: No information available.
Partition coefficient (n-octanol/water): See also section 12
Viscosity: 50 mPa.s (20 °C)
Vapour density: similar to water.
Vapour pressure: similar to water.
Evaporation rate: No data available.

Other information

Melting point/range: 100 °C

10. STABILITY AND REACTIVITY

Stability: Stable under recommended storage conditions.

Conditions to avoid: None reasonably foreseeable.

Materials to avoid: Oxidizing agents

Hazardous decomposition products:	When heated strongly or burned, oxides of carbon, sulfur oxides, nitrogen oxides, ammonia and harmful organic fumes are released. formaldehyde.
Hazardous polymerization:	Hazardous polymerization does not occur.

11. TOXICOLOGICAL INFORMATION

Local effects

Skin:	No effect expected.
Eyes:	No effect expected.
Inhalation:	No effect expected.
Ingestion:	No effect expected.
Sensitization - skin:	May cause sensitization by skin contact.
Sensitization - lung:	Not known to cause allergic reaction

Chronic Health Hazard

Carcinogenic effects:	This product may contain formaldehyde as an impurity. Formaldehyde is listed by IARC in Group 1 as carcinogenic to humans.
Mutagenic effects:	Not known to cause heritable genetic damage.
Teratogenic effects:	Not known to cause birth defects or have a deleterious effect on a developing fetus.
Reproductive toxicity:	Not known to adversely affect reproductive functions and organs.
Target organ effects:	None known.

12. ECOLOGICAL INFORMATION

Ecotoxicity

COMPONENT INFORMATION

Amine polymer derivative

Bioaccumulation:	log Pow = -5
Persistence and degradability:	17 % (28d; OECD306)
Algae toxicity:	72h EC50= 60-100 mg/l (Skeletonea costatum)

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products:	Dispose of as special waste in compliance with local and national regulations
Contaminated packaging:	Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal

14. TRANSPORT INFORMATION

UN number: None
Shipping name: Not regulated.

ADR/RID
Class: Not regulated

IMDG/IMO
Class or Div.: Not regulated

ICAO/IATA
Class or Div.: Not regulated

15. REGULATORY INFORMATION

In accordance with the criteria of NOHSC

Indication of danger:
None

R-phrase(s):

-
- R52/53 - Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

S-phrase(s):

Exercise reasonable care and cleanliness

International Inventories

Australia (AICS): All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

- R52/53 - Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Prepared by: Chemical Regulatory Compliance

The information and recommendations contained herein are based upon tests believed to be reliable. However, Schlumberger does not guarantee their accuracy or completeness NOR SHALL ANY OF THIS INFORMATION CONSTITUTE A WARRANTY, WHETHER EXPRESSED OR IMPLIED, AS TO THE SAFETY OF THE GOODS, THE MERCHANTABILITY OF THE GOODS, OR THE FITNESS OF THE GOODS FOR A PARTICULAR PURPOSE. Adjustment to conform to actual conditions of usage may be required. Schlumberger assumes no responsibility for results obtained or for incidental or consequential damages, including lost profits arising from the use of these data. No warranty against infringement of any patent, copyright or trademark is made or implied.

End of Safety Data Sheet

Material Safety Data Sheet (MSDS)



MSDS No. CA 001

Portland Cement

Section 1: Identification of the Material and Supplier

Company Details:

Cement Australia Pty Limited

ABN 75 104 053 474

12 Station Avenue

Darra

Queensland 4075

Tel: 1300 CEMENT (1300 236 368)

Fax: 1800 CEMENT (1800 236 368)

Website: www.cementaustralia.com.au

Manufacturing Plants

Gladstone: Landing Rd, Fisherman's Landing, Gladstone QLD 4680

Brisbane: 77 Pamela St, Pinkenba QLD 4008

Kandos: Jamieson St, Kandos NSW 2848

Railton: Cement Works Rd, Railton, TAS 7305

Product: Portland Cement

Other Names: General Purpose Cement
Shrinkage Limited Cement
HE (High Early) Cement
Off White Cement
Grey Cement

Use: Portland Cement is used as a binder in concrete, concrete masonry, mortar and grouts. It is also used in the manufacture of fibre cement products, in soil stabilisation in building construction and civil engineering projects.

Section 2: Hazards Identification

Hazardous Substance. Non-dangerous Goods

Risk Phrases

R20/21/22: Harmful by inhalation, in contact with skin and if swallowed.

R36/37/38: Irritating to eyes, respiratory system and skin.

R43: May cause sensitisation by skin contact.

R66: Repeated exposure may cause skin dryness or cracking.

Safety Phrases

S22: Do not breathe dust.

S24/25: Avoid contact with skin and eyes.

S29: Do not empty into drains.

S36/37/39: Wear suitable protective clothing, gloves and eye/face protection.

Section 3: Composition/Information on Ingredients

Portland Cement consists of a crystalline mass manufactured from substances mined from the earth's crust. It contains trace amounts of naturally occurring, but potentially hazardous chemical entities including metals such as chromium and nickel and crystalline silica. All significant constituents are listed below:

Chemical Entity	Proportion	CAS Number
Portland Cement Clinker	<97%	65997-15-1
Gypsum (CaSO ₄ 2H ₂ O)	2-5%	10101-41-4
Limestone (CaCO ₃)	0-7.5%	1317-65-3
Calcium Oxide	0-3%	1305-78-8
Hexavalent Chrome (Cr VI)	<20 ppm	1333-82-0
Crystalline Silica (Quartz)	<1%	14808-60-7

Section 4: First Aid Measures

Swallowed:	Rinse mouth and lips with water. Do not induce vomiting. Give water to drink to dilute stomach contents. If symptoms persist, seek medical attention.
Eyes:	Flush thoroughly with flowing water for 15 minutes to remove all traces. If symptoms such as irritation or redness persist, seek medical attention. If wet cement is splashed in the eye, always treat as above, and seek urgent medical attention.
Skin:	Remove heavily contaminated clothing immediately. Wash off skin thoroughly with water. Use a mild soap if available. Shower if necessary. Seek medical attention for persistent irritation or burning of the skin.
Inhaled:	Remove to fresh air, away from dusty area. If symptoms persist, seek medical attention.
First Aid Facilities:	Eye wash station. Washing facilities with running water.
Advice to Doctor:	Treat symptomatically. Wet cement burns to skin or eye may result in corrosive caustic burns. Ingestion of significant amounts of cement dry or wet is unlikely. Do not induce emesis or perform gastric lavage. Neutralization with acidic agents is not advised because of increased risks of exothermic burns. Water-mineral oil soaks may aid in removing hardened cement from the skin. Ophthalmological opinion should be sought for ocular burns..

Section 5: Fire Fighting Measures

Fire/Explosion Hazard:	None
Hazchem Code:	None allocated
Flammability:	Not flammable
Extinguishing Media:	None required
Hazards from Combustion Products:	None
Special Protective Precautions and equipment for fire fighters:	None required

Section 6: Accidental Release Measures

Spills:	Spills are best cleaned up by vacuum device to avoid generating airborne dust. Recommendations on Exposure Control and Personal Protection should be followed during spill clean-up. Keep product out of storm water and sewer drains. Wetting during clean-up will cause formation of setting cement.
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Section 7: Handling and Storage

Handling:	When supplied in bags these need to be handled in accordance with manual handling Regulations and Code of Practice.
Storage:	Protect from moisture to prevent hardening. Storage of cement may be in concrete silos, steel bins, or plastic lined multi-ply paper bags.

Section 8: Exposure Controls/Personal Protection

Exposure Limits:	National Occupational Health & Safety Commission (NOHSC) Australia Occupational Exposure Standard: Exposure to dust should be kept as low as practicable, and below the following OES. Portland Cement: 10mg/m ³ TWA (time-weighted average) as inspirable dust. Crystalline silica (quartz): 0.1 mg/m ³ TWA as respirable dust (≤ 7 microns particle equivalent aerodynamic diameter). Chromium VI (hexavalent): 0.05 mg/m ³ - sensitiser.
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Engineering Controls:	All work with dry cement should be carried out in such a way as to minimise dust generation, exposure to dust and repeated or extended skin contact. When handling dry cement, use local mechanical ventilation or extraction in areas where dust could escape into the work environment. For bulk deliveries, closed pumping systems are recommended. For handling of individual bags, follow instructions below if no local exhaust ventilation is available. Local dust extraction and collection may be used, if necessary, to control airborne dust levels. Work methods and engineering should aim to minimise contact with wet cement onto exposed skin. Work areas should be cleaned regularly.
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Personal Protection:

Skin:	Minimise contact with Portland Cement materials. When handling dry or wet cement, wet concrete, mortar or grout, personnel should wear protective clothing and impervious footwear, and gloves such as PVC (see Australian and New Zealand Standards AS/NZS 4501 and AS 2161). Never kneel in wet cement, or allow extended contact of skin with wet cement. Remove clothing which has become contaminated with wet or dry cement to avoid prolonged contact with the skin. If cement gets into boots, remove socks and boots immediately and wash skin thoroughly. Wash work clothes regularly. To avoid contamination of face and lips and ingestion, wash hands before eating or smoking.
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Eyes:	Splash resistant Safety Glasses with side shields or safety goggles (AS/NZ 1336) or a face shield should be worn to ensure all contact with eyes is avoided.
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Respiratory:	Where engineering and handling controls are not adequate to minimise exposure to total dust and to respirable crystalline silica wear a suitable P1 or P2 particulate respirator (AS/NZS 1715 and AS/NZS 1716). Use only respirators that bear the Australian Standards mark and are fitted and maintained correctly. For dust levels approaching or exceeding the NES (see above) a more effective particulate respirator as described in AS/NZS 1715 should be worn. Procedures for effective use of respirators should be applied and supervised..
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Section 9: Physical and Chemical Properties

Appearance:	A fine powder ranging in colour from grey to off-white
Odour:	No distinctive odour
Boiling/Melting Point:	Melting point >1200°C
Vapour Pressure:	Not applicable
Specific Gravity:	3.0 – 3.2
Flash Point:	Non applicable
Flammability Limits:	Not applicable
Solubility In Water:	Slight, reacts on mixing with water forming an alkaline (caustic) solution (pH >11)
Particle Size:	Up to 50% of the fresh dry material may be respirable (below 10 microns)

Section 10: Stability and Reactivity

Chemical Stability:	Chemically stable
Conditions to Avoid:	Keep free of moisture
Incompatible Materials:	None
Hazardous Decomposition Products:	None
Hazardous Reactions:	None

Section 11: Toxicological Information

Portland Cements are stable substances, compatible with most other building materials, will not decompose into hazardous by-products and do not polymerise.

Short Term (Acute) Exposure

Swallowed:	Unlikely under normal industrial use. Mildly abrasive and corrosive to mouth and throat if swallowed. May cause nausea, stomach cramps and constipation.
Eyes:	Irritating and corrosive to the eyes and may cause alkaline burns. Cement dust is irritating to the eyes. Exposure to dust may aggravate existing eye irritations.
Skin:	Dust is irritating and drying to the skin. Direct contact with wet cement may cause serious skin burns. Within 12 to 48 hours (after one- to six-hour exposures) possible first, second or third degree burns may occur. There may be no obvious pain at the time of the exposure. Chronic skin disorders may be aggravated by exposure to dust or contact with wet cement.
Inhaled:	Cement dust is irritating to the nose, throat and respiratory tract causing coughing and sneezing. Pre-existing upper respiratory and lung diseases including asthma and bronchitis may be aggravated.

Section 11: Toxicological Information (Cont'd)

Long Term (Chronic) Exposure

Eyes:	Dust may cause irritation and inflammation of the cornea.
Skin:	Repeated contact causes irritation and drying of the skin and can result in skin reddening and skin rash (dermatitis). Over time this may become chronic and can also become infected. Persons who are allergic to chromium may develop an allergic dermatitis which aggravates the irritant effects and this combination can lead to chronic cement dermatitis and serious disability particularly affecting the hands.
Inhaled:	<p>Repeated exposure to the dust may result in increased nasal and respiratory secretions and coughing. Inflammation of lining tissue of the respiratory system may follow repeated exposure to high levels of dust, with increased risk of bronchitis and pneumonia.</p> <p>Repeated and prolonged exposure to dust levels which exceed the OES for crystalline silica (see above) may occur. This can cause bronchitis, and silicosis (scarring of the lung). Long term overexposure to respirable crystalline silica dust may increase the risk of other irreversible and serious disorders including scleroderma (a disease affecting the connective tissue of the skin, joints, blood vessels and internal organs).</p> <p>Cement (Portland Cement) is not classified as a carcinogen by NOHSC. Of the ingredients Hexavalent Chromium (Cr VI) is classified as a carcinogen by NOHSC. There is debate in the medical literature concerning whether there is any risk of lung cancer arising from long term high overexposure to respirable crystalline silica. Risk of lung cancer has not been identified from using Portland Cements containing silica. The International Agency for Research on Cancer (IARC) has classified crystalline silica, inhaled in the form of quartz or cristobalite from occupational sources, as carcinogenic to humans (Group 1). NOHSC has not classified crystalline silica as a carcinogen.</p>

Section 12: Ecological Information

Ecotoxicity:	Product forms an alkaline slurry when mixed with water.
Persistence and Degradability:	Product is persistent and would have a low degradability.
Mobility:	A low mobility would be expected in a landfill situation.

Section 13: Disposal Considerations

Portland Cement can be treated as a common waste for disposal or dumped into a landfill site, in accordance with local authority guidelines.

Keep material out of storm water and sewer drains.

Measures should be taken to prevent dust generation during disposal, and exposure and personal precautions should be observed (see above).

Section 14: Transport Information

Transportation is done in bulk or bag form by Ship, Rail and Road.

UN Number:	None allocated
Proper Shipping Name:	None allocated
Class and Subsidiary Risk:	None allocated
Packing Group:	None allocated
Special precautions for user:	Avoid generating and breathing dust
Hazchem Code:	None allocated

Section 15: Regulatory Information

Portland cement is not classified as Dangerous Goods.

Classified as Hazardous according to the criteria of the National Occupational Health and Safety Commission (NOHSC) Approved Criteria For Classifying Hazardous Substances [NOHSC:1008] 3rd Edition

Exposures by inhalation to high levels of dust may be regulated under the Hazardous Substances Regulations (State) as they are applicable to Respirable Crystalline Silica, requiring exposure assessment, controls and health surveillance (NOHSC).

Section 16: Other Information

For further information on this product contact:	Telephone: (07) 3375 0501 (Business Hours) Facsimile: (07) 3375 0473
Emergency Contact Number:	Contact Person: Technical Manager Telephone: (07) 3375 0501 (Business Hours) or Poisons Information Centre 13 11 26

Next Review Date for this MSDS: 31 December 2016.

Australian and New Zealand Standards:

AS 2161: Industrial Safety Gloves and Mittens (excluding electrical and medical gloves).

AS/NZ 1336: Recommended Practices for Occupational Eye Protection.

AS/NZS 1715: Selection, use and maintenance of respiratory protective devices.

AS/NZS 1716: Respiratory protective devices.

AS/NZS 4501: Occupational protective clothing.

Advice Note:

Cement Australia believes the information in this document to be accurate as at the date of preparation noted below, but, to the maximum extent permitted by law, Cement Australia accepts no responsibility for any loss or damage caused by any person acting or refraining from action because of this information.

The provision of this information should not be construed by anyone as a recommendation to use this product. In particular, no one should use any product in violation of any patent or other intellectual proprietary rights or in breach of any statute or regulation.

Users should rely on their own knowledge and inquiries and make their own determination as to the applicability of this information in relation to their particular purposes and specific circumstances. Each user should read this MSDS and consider the information in the context of how the product will be handled and used in the workplace and in conjunction with other substances or products.

This MSDS must be reviewed before 31 December 2016.